

technical specification  
Vinmonopolet  
model. Bow tie  
art no. 5400413



VINMONOPOLET

2021-09-01

## Article description

Bow tie with velcro closing in neck. 100% polyester twill,  
2-colour printed fabric.





## Material specification

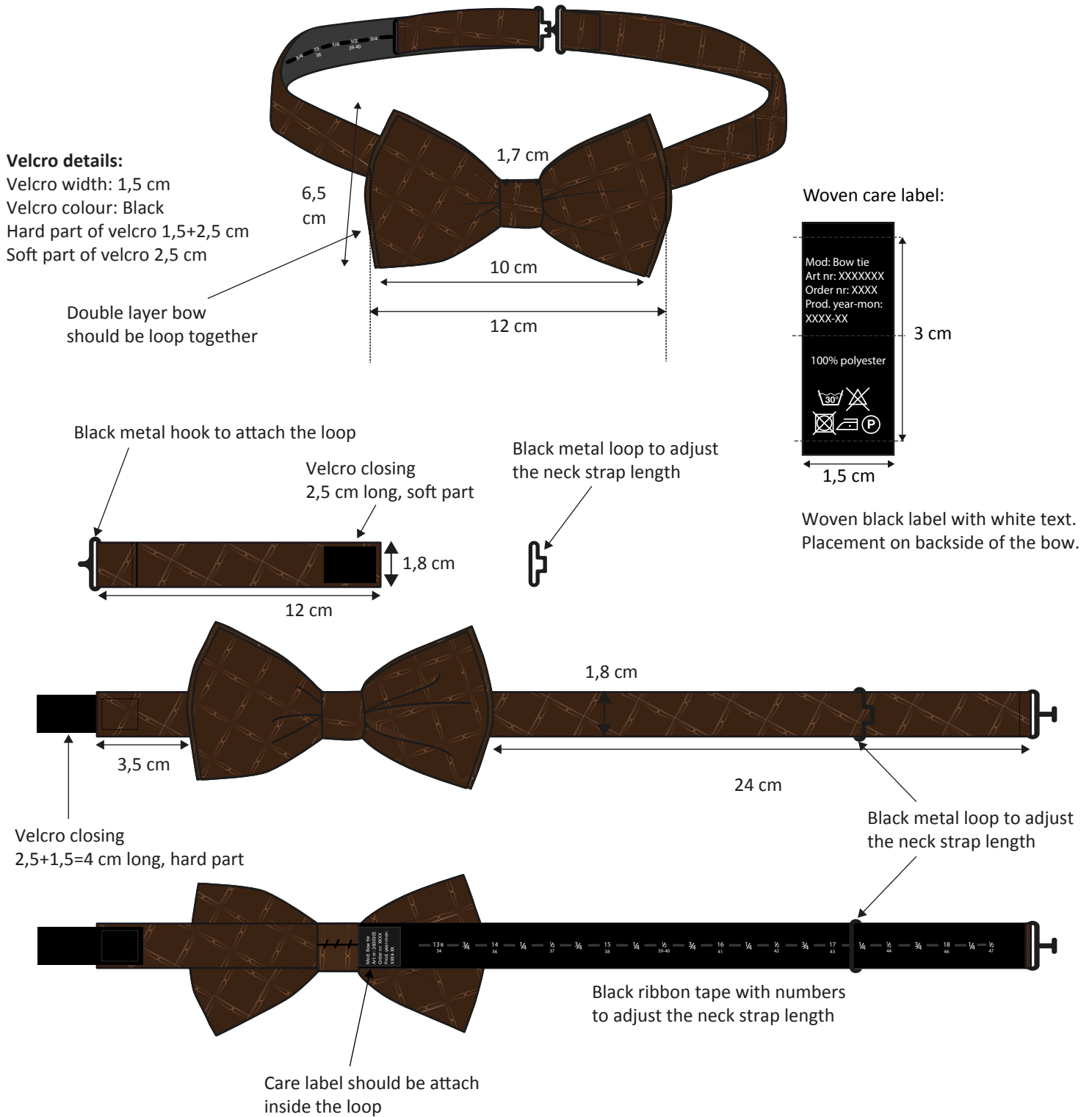
<b>Fabric composition:</b>	100% polyester twill
<b>Interlining:</b>	
<b>Colour:</b>	2-coloured print
<b>Fabric finish:</b>	
<b>Interlining:</b>	Washable thicker fusible interlining

## Quality requirements

Test	Test method	Min. requirement
Colour fastness to rubbing	EN ISO 105-X12	Dry 4 Wet 4
Colour fastness to perspiration	EN ISO 105-E04-1996	4
Pilling resistance, Martindale	EN ISO 12945-2, 2000 rev.	4
Meets the requirement of Öko-Tex standard 100		YES



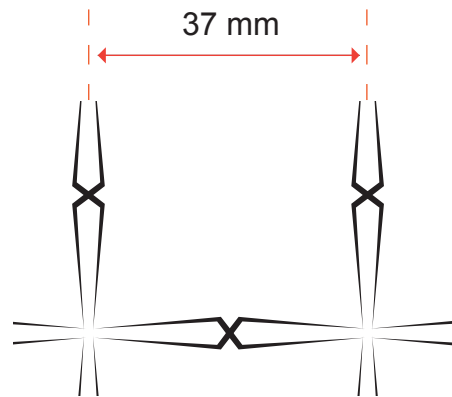
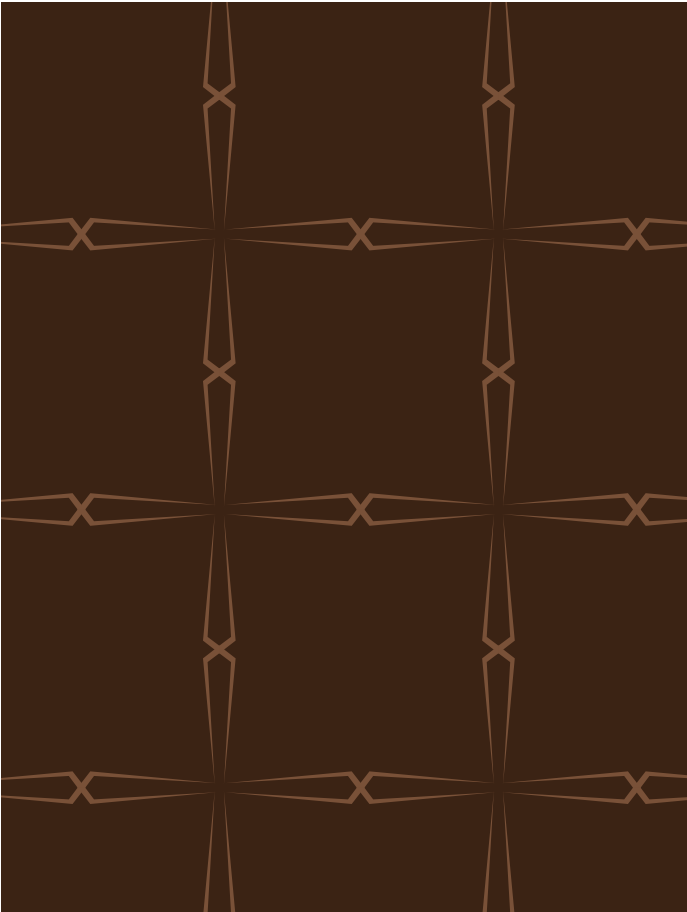
**Detail sketch:**





## Print Artwork

Pattern should be placed **at bias**



(actual size)

Direction of print at bow tie



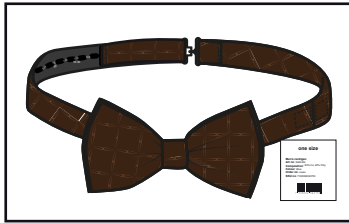


**BOM**

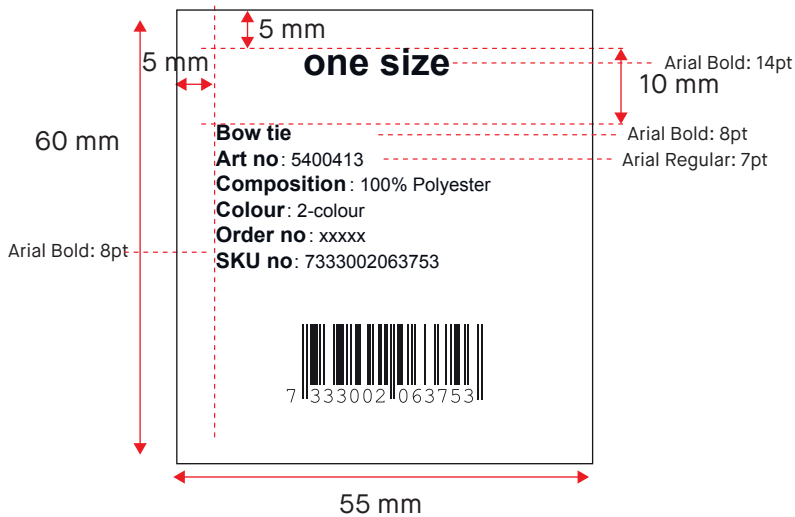
Content	Description	Placement	Qty
Main fabric	100% polyester, Twill		
Contrast fabric			
Insert fabric			
Lining			
Pocket lining			
Interlining 1	Washable thicker fusible interlining		
Interlining 2			
Interlining 3			
Padding			
Rib 1			
Rib 2			
Tape 1			
Tape 2			
Tape 3			
Piping			
Binding			
Velcro tape 1	1,5 cm wide black velcro	At strap	
Velcro tape 2			
Elastic			
Reflective tape 1			
Reflective tape 2			
Button 1			
Button 2			
Button 3			
Zipper tape			
Zipper 1			
Zipper 2			
Zipper 3			
Puller 1			
Puller 2			
Buckle			
D-rings			
Rivets			
Stopper			
Cord			
Hook	Black metal hook	At back strap	1
Main label			
Size label			
Flag label			
Logo badge label			
Logo zippuller			
Care label	Woven label	At back side of the bow	1
Hang loop			
Thread 1	100% core spun polyester thread in DTM	All seams	
Thread 2			
Thread 3			
Collar bone			



## Principle of folding



### Paper sticker for poly bag



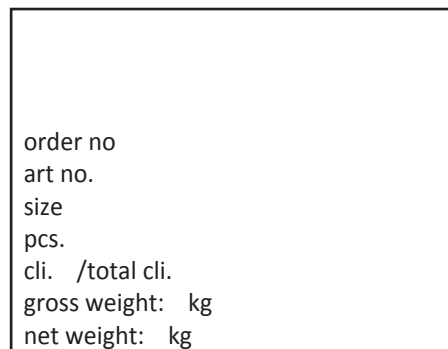
### Placement on PE or PP poly bag



Kindly fill in the correct information for size, model, article no, colour no and order no.  
 Please send an artwork of all labels for approval before printing.

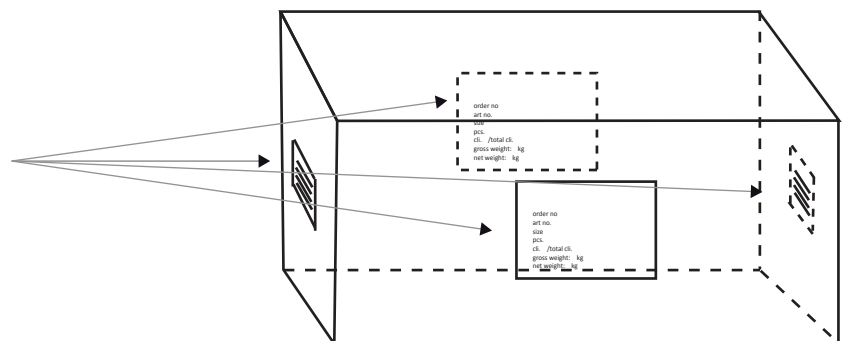
### Carton print

Use 5 ply automatic corugated cartons  
 size 20 x 30 cm



### Carton size

size 60 x 40 x 40 cm (Please adjust the height as per the requirements)



Kindly fill in the correct information according to PO.  
 Placement on short ends and front of carton.

technical specification  
Vinmonopolet  
model. Bow tie  
art no. 5400413



<sup>ÅS</sup> VINMONOPOLET

2021-09-01

## Adjustment log