

technical specification
Vinmonopolet
model. men's pique
art no. 5400422

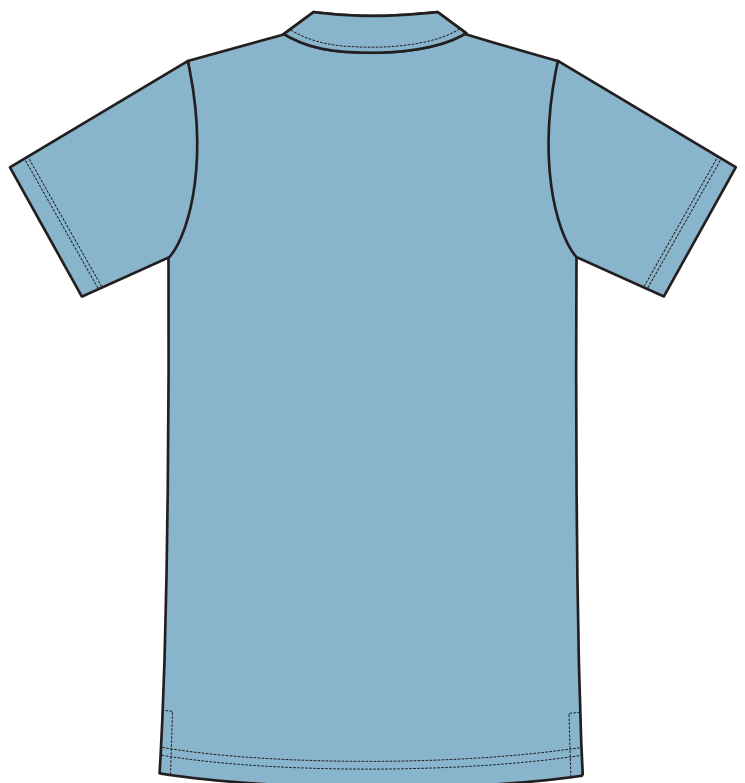
2021-09-01

Article description

Men's short sleeve pique in light blue colour.



Light blue
Pantone 15-4105 TCX Angel Falls



Material specification

Main fabric composition: 100% cotton

Weight: 220 g/m²

Yarn no: 28

Knitting method: Single lacoste pique knit

Gauge: 28

Colour: Light blue, Pantone 15-4105 TCX Angel Falls

Accessories

11 mm brown button with DTM cross stitching.
Spare button placed on the care label.

Quality requirements

Test	Test Method	Requirement
Dimensional stability prog 2A 60 degrees, no tumble dry	EN ISO 6330 EN ISO 3759 EN ISO 25077	max 3% both length and width
Colour fastness:		
Rubbing dry and wet	EN ISO 105-X12	4-5/3-4
Washing 60 degrees, change and staining	EN ISO 105-C06	4-5
Light	EN ISO 105-B02	4
Pilling, Martindale, 7000 rev/turns	EN ISO 12945-2	3-4
Spirallity	DIS 16322-2, -3	max 2%

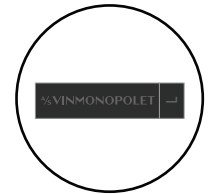
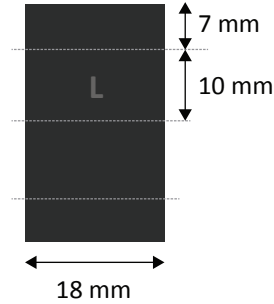
Label details

Main label



Endfolded woven label
Placement inside neck 2 cm below neck
Stitched on both ends only.

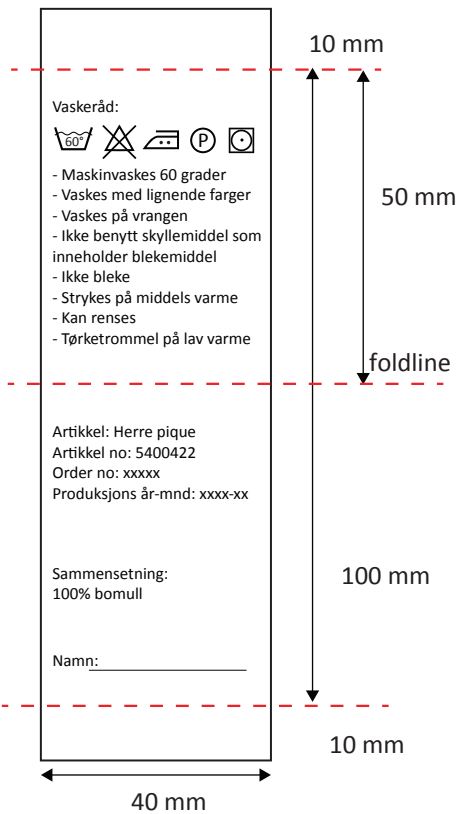
Size label



Size label placement

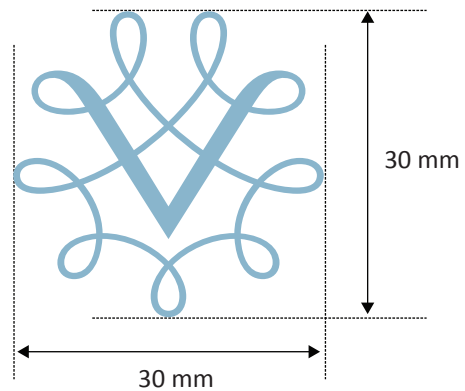
Midfolded woven size label
Placement LHS of main label when wearing.

Care label



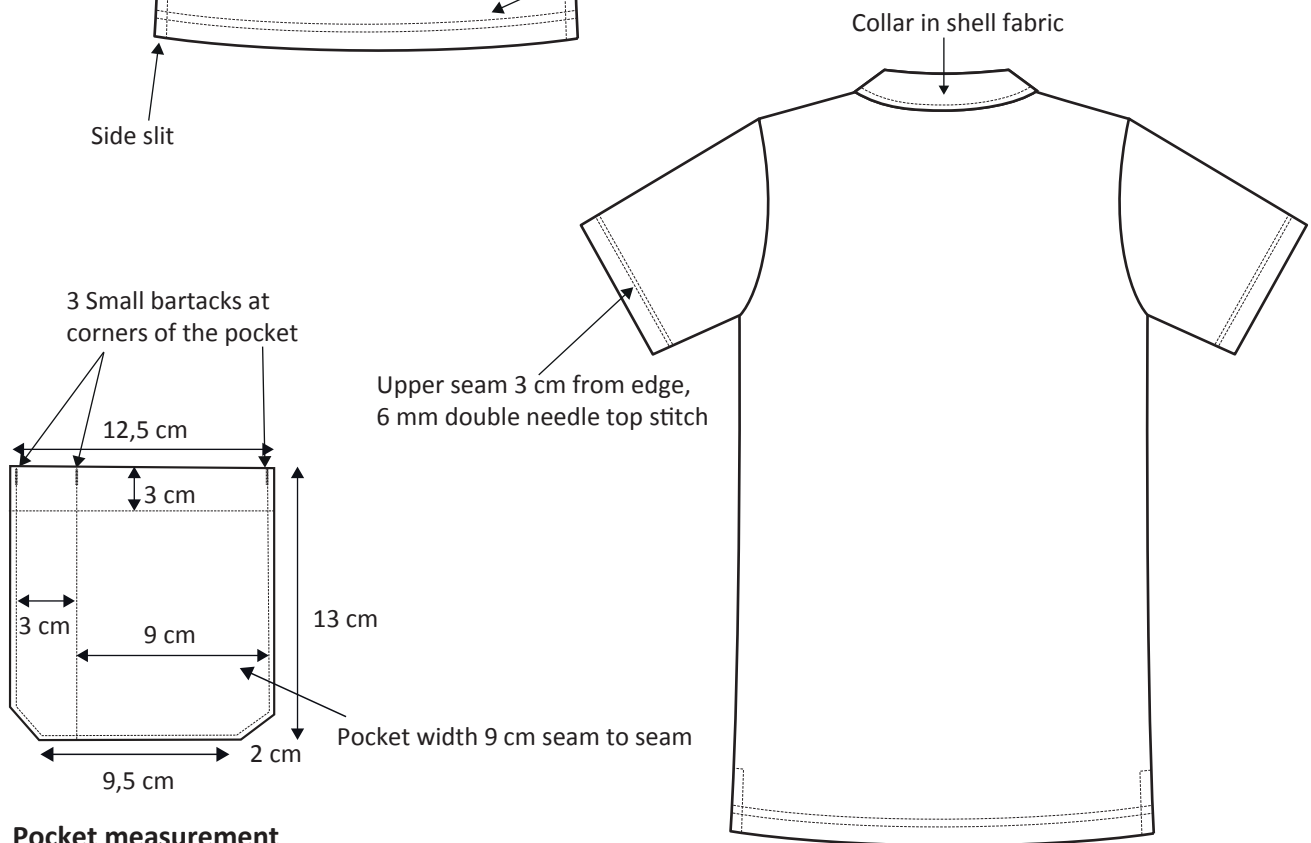
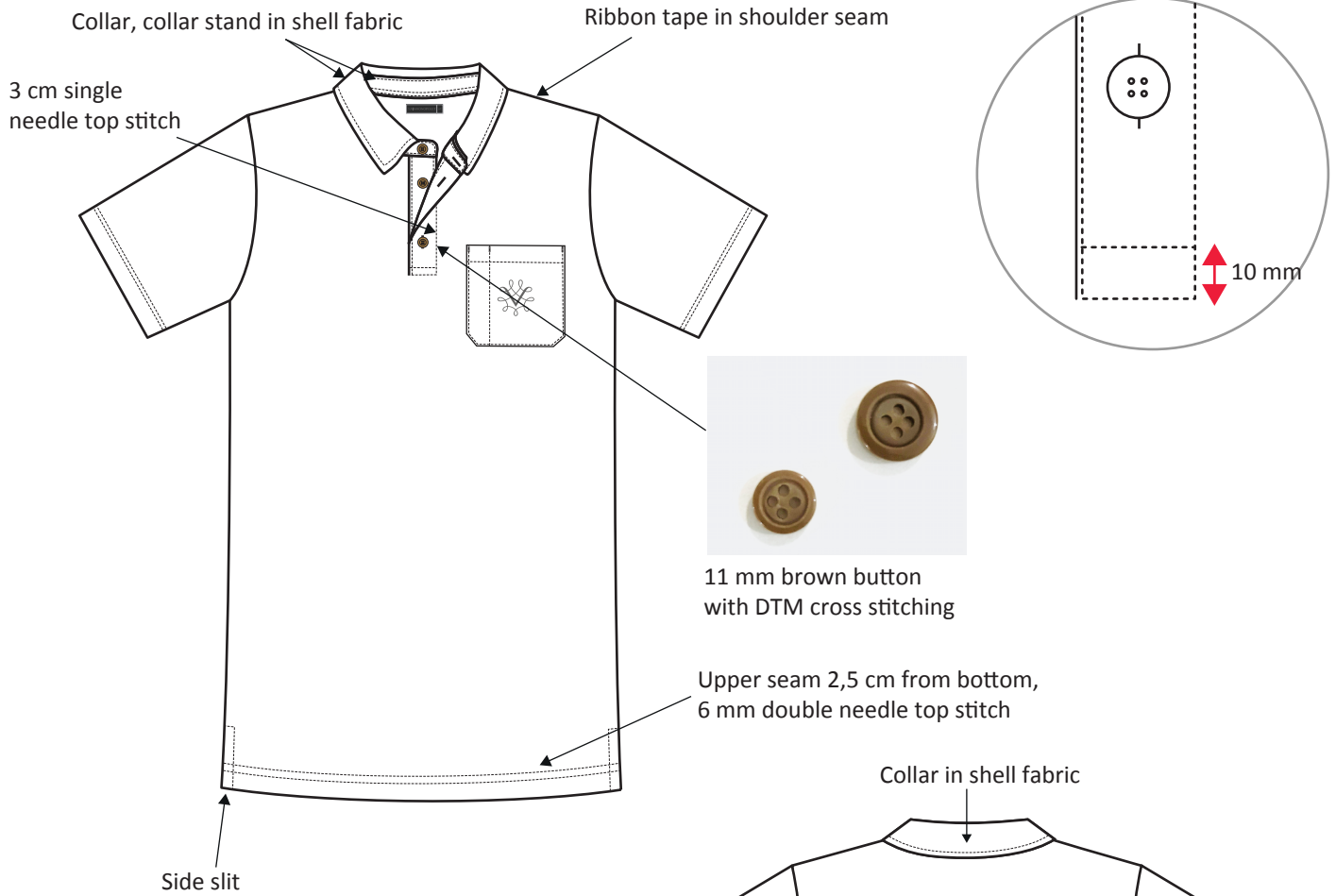
Care label in White background
with black printed text
Quality: Woven Satin
Placement on LHS when wearing,
10 cm from bottom.
Fill in correct info acc to PO.
Extra 11 mm buttons attached on care label.

Logo Embroidery:



Embroidery in DTM colour
Placement centered in chest pocket
(for all sizes).

Detail sketch



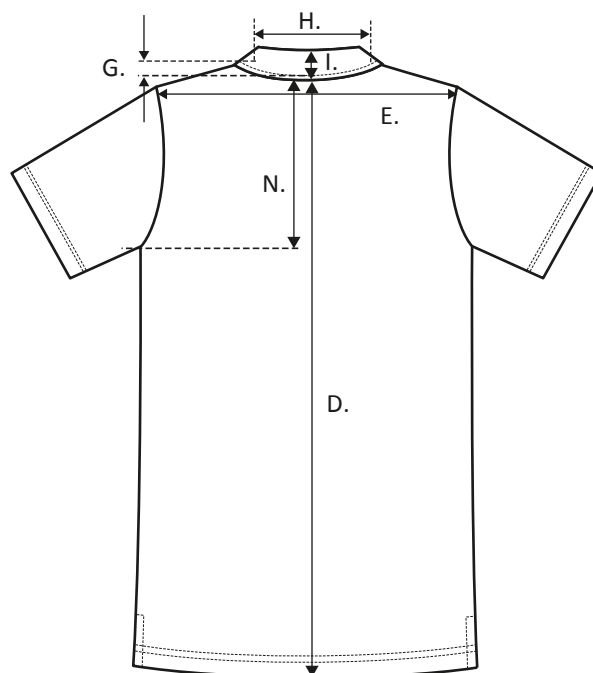
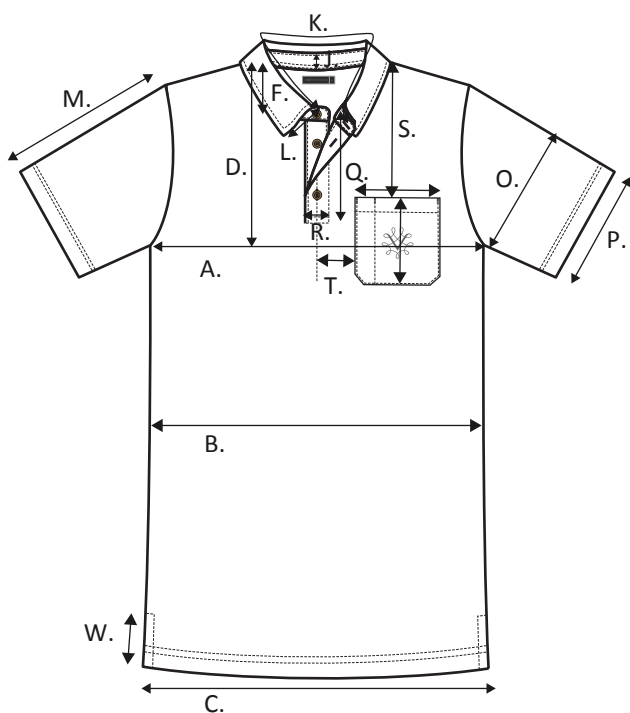
Pocket measurement details for all sizes:

BOM

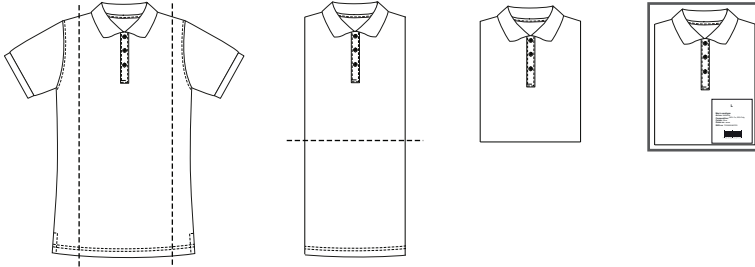
Content	Description	Placement	Qty
Main fabric	100% cotton		
Contrast fabric			
Insert fabric			
Lining			
Pocket lining			
Interlining 1	100% polyester non-woven interlining, 25 gsm	At collar and collar band	
Interlining 2			
Interlining 3			
Padding			
Rib 1			
Rib 2			
Tape 1	Shoulder ribbon tape	At shoulder seam	
Tape 2			
Tape 3			
Piping			
Binding			
Velcro tape 1			
Velcro tape 2			
Elastic			
Reflective tape 1			
Reflective tape 2			
Button 1	Ref# KAL-VINBTNR1, 11 mm brown button	Front placket	3
Button 2	Extra buttons 11 mm	At care label	1
Button 3			
Zipper tape			
Zipper 1			
Zipper 2			
Zipper 3			
Puller 1			
Puller 2			
Buckle			
D-rings			
Rivets			
Stopper			
Cord			
Hook and eye			
Main label	End folded woven label	At inside CB neck	1
Size label	Woven mid folded label	LHS of main label	1
Flag label			
Logo badge label			
Logo zippuller			
Care label	Printed woven polyester satin label	On LHS in side seam 10 cm fr bottom	1
Hang loop			
Thread 1	100% core spun polyester thread in DTM	All seams	
Thread 2	100% core spun polyester thread in Brown	Button cross stitching	
Thread 3			
Collar bone			

Measurement list

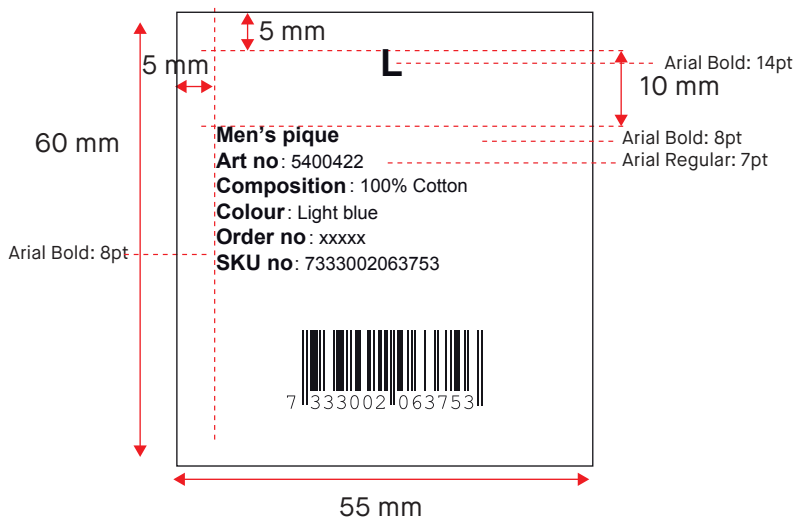
	Men's pique	XS	S	M	L	XL	2XL	3XL	4XL	5XL
A.	1/2 Chest	45	49	53	57	61	65	69	73	77
B.	1/2 Waist	45	49	53	57	61	65	69	73	77
C.	1/2 Bottom	45	49	53	57	61	65	69	73	77
D.	CB length	68	70	72	74	76	78	80	82	84
E.	Shoulder to shoulder	39	41	43	45	47	49	51	53	55
F.	Front neck drop	7,5	8	8,5	9	9,5	10	10,5	11	11,5
G.	Back neck drop	1	1	1	1	1	1	1	1	1
H.	Neck width	17,5	18	18,5	19	19,5	20	20,5	21	21,5
I.	Collar height at CB	4,5	4,5	4,5	4,5	4,5	4,5	4,5	4,5	4,5
J.	Collar stand at CB	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5	2,5
K.	Collar length CF-CF	40	41,5	43	44,5	46	47,5	49	50,5	52
L.	Collar point	6	6	6	6	6	6	6	6	6
M.	Sleeve length	23,5	24	24,5	25	25,5	26	26,5	27	27,5
N.	Armhole depth fr CB neck	24	25	26	27	28	29	30	31	32
O.	1/2 Bicep	18	19	20	21	22	23	24	25	26
P.	1/2 Sleeve opening	15	16	17	18	19	20	21	22	23
Q.	Placket length	14,5	15	15,5	16	16,5	17	17,5	18	18,5
R.	Placket width	3	3	3	3	3	3	3	3	3
S.	Chest pocket placement fr HPS	18	18,5	19	19,5	20	20,5	21	21,5	22
T.	Chest pocket placement fr CF	5	5,5	5,5	6	6	6,5	6,5	7	7
U.	Chest pocket height	13	13	13	13	13	13	13	13	13
V.	Chest pocket width	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5	12,5
W.	Side slit	5	5	5	5	5	5	5	5	5



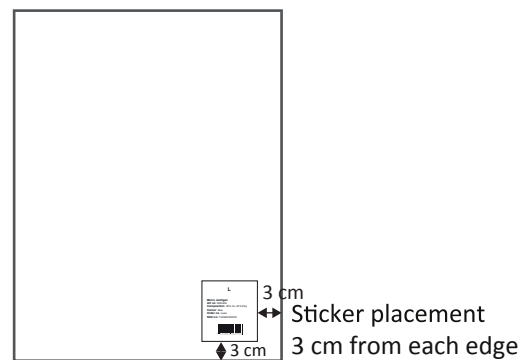
Principle for folding (adjust when necessary)



Paper sticker for poly bag



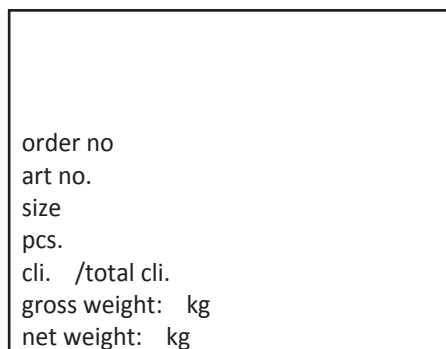
Placement on PE or PP poly bag



Kindly fill in the correct information for size, model, article no, colour no and order no.
 Please send an artwork of all labels for approval before printing.

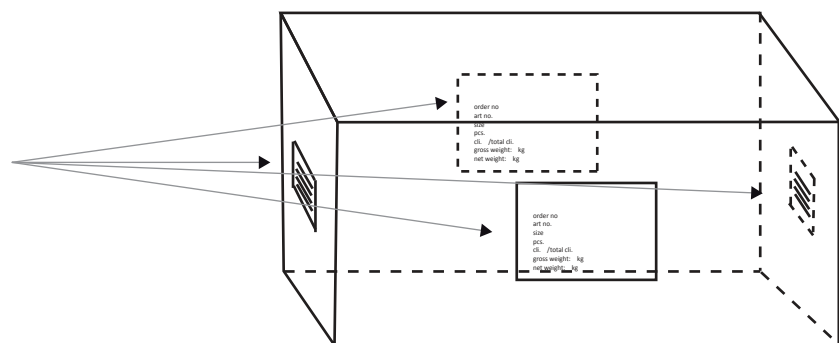
Carton print

Use 5 ply automatic corugated cartons
 size 20 x 30 cm



Carton size

size 60 x 40 x 40 cm (Please adjust the height as per the requirements)



Kindly fill in the correct information according to PO.
 Placement on short ends and front of carton.

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Adjustment log