

technical specification
Vinmonopolet
model. ladies waistcoat
art no. 5400409



VINMONOPOLET

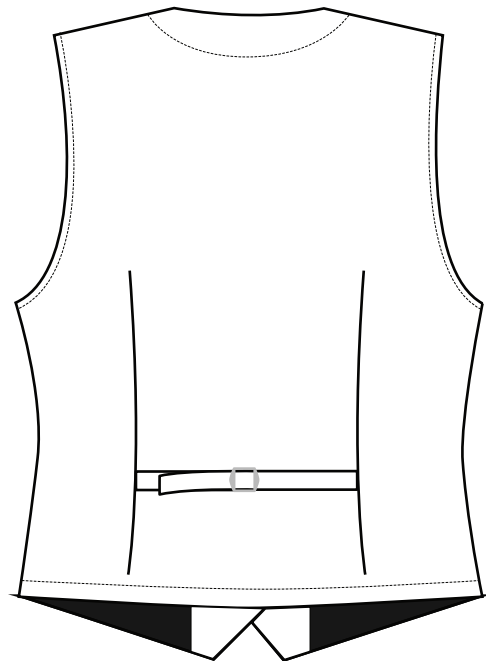
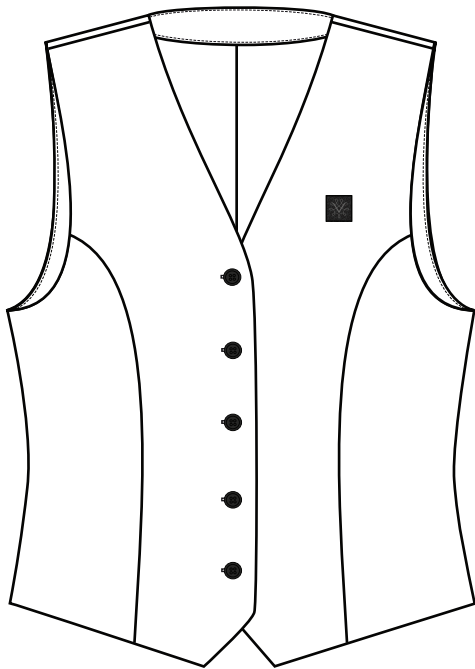
2021-09-01

Article description

Ladies waistcoat in colour brown melange.

Fabric: 53% polyester, 43% wool, 4% Elastane

Lining: 100% polyester taffeta lining in black





Material specification:

Supplier/Art No:	
Composition:	53% polyester, 43% wool, 4% elastane
Construction:	54/2x54/2, solid dyed
Fabric weight:	205 gsm
Colour:	Brown Melange
Finish:	No finish

Body Lining:	100% polyester taffeta lining in black
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Pocket Lining:	TC solid dyed poplin in Black colour 65% polyester, 35% cotton, 45x45/110x76 Weight: 105 gsm
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Quality requirements for body (taffeta) lining:

Test	Test method	Min. requirement
Dimension stability	ISO 5077:2007/ISO 6330:2012 4N (40 C), Normal flat dry	Warp max 2% Weft max 2%
Colour fastness to wash	SS-ISO 105-CO6:2010, A25 (40 C)	Change 4-5 Staining 4
Colour fastness to dry cleaning	SS-EN ISO 105-D01:2010	Change 4-5 Staining 4
Colour fastness to perspiration	SS-EN ISO 105-E04:2013	Change 4-5 Staining 4
Colour fastness to rubbing	SS-EN ISO 105-X12:2002	Dry 4 Wet 3-4
Seam Slippage	ISO 13936-2:2004 Load 60 N	Warp max 3 mm Weft max 3 mm
Abrasion	Martindale SS-EN ISO 12947-2, 9 kPa	Min 15000 turns
Pilling	Martindale SS-EN ISO 12945-2:2000	Grade 4/5000 turns



Quality requirements for shell fabric:

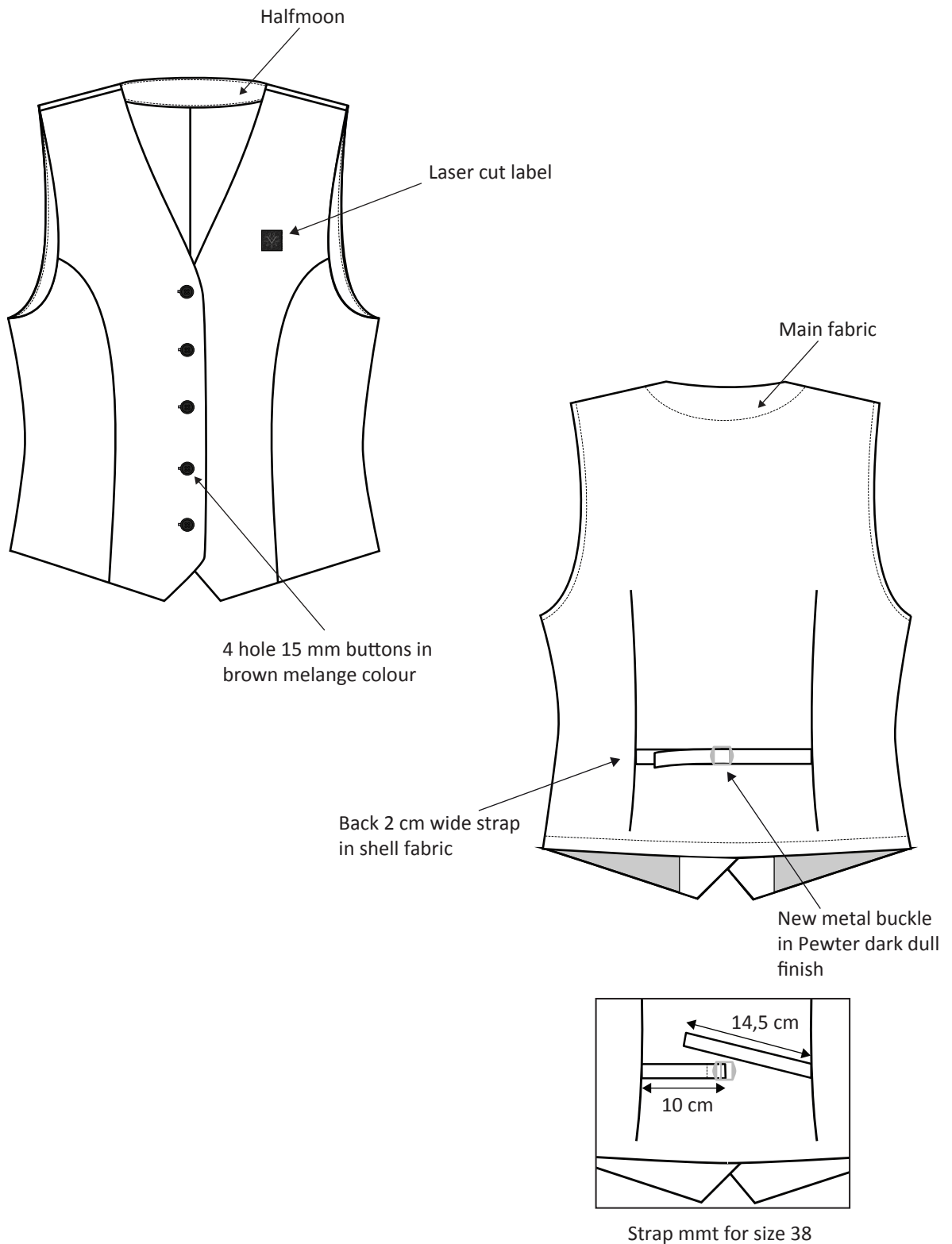
Test	Test method	Min. requirement
Dimension stability to wash 40°C 5A and tumble drying	SS-EN ISO 6330, SS-EN ISO 3759, SS-EN 25077	Warp max 2% Weft max 2%
Colour fastness to wash 40°C and dry cleaning; colour change staining	SS-EN ISO 105-CO6	min 4-5 min 4-5
Colour fastness to rubbing	SS-EN ISO 105-X12	Wet min 4 Dry min 4-5
Abrasion resistance 12 kPa	SS-EN ISO 12947-2	min 25000 revs
Pilling resistance, Martindale	SS-EN ISO 12945-2, assessment according to EMPA photographs W3	7000 varv/min 4
Tear strength, warp and weft N	SS-EN ISO 13937-2:2000	min 20N
Seam Slippage, warp and weft mm	SS-EN ISO 13936-2	max 1
Tensile strength	SS-EN ISO 13934-1:1999, N	Warp 400 Weft 400

Quality requirements for pocket lining:

Test	Test method	Min. requirement
Dimension stability	ISO 5077:2007/ISO 6330:2012 4N (40 C), Normal flat dry	Warp max 2% Weft max 2%
Colour fastness to wash	SS-ISO 105-CO6:2010, A25 (40 C)	Change 4-5 Staining 4
Colour fastness to dry cleaning	SS-EN ISO 105-D01:2010	Change 4-5 Staining 4
Colour fastness to perspiration	SS-EN ISO 105-E04:2013	Change 4-5 Staining 4
Colour fastness to rubbing	SS-EN ISO 105-X12:2002	Dry 4 Wet 3-4
Seam Slippage	ISO 13936-2:2004 Load 60 N	Warp max 3 mm Weft max 3 mm
Abrasion	Martindale SS-EN ISO 12947-2, 12 kPa	Min 15000 turns

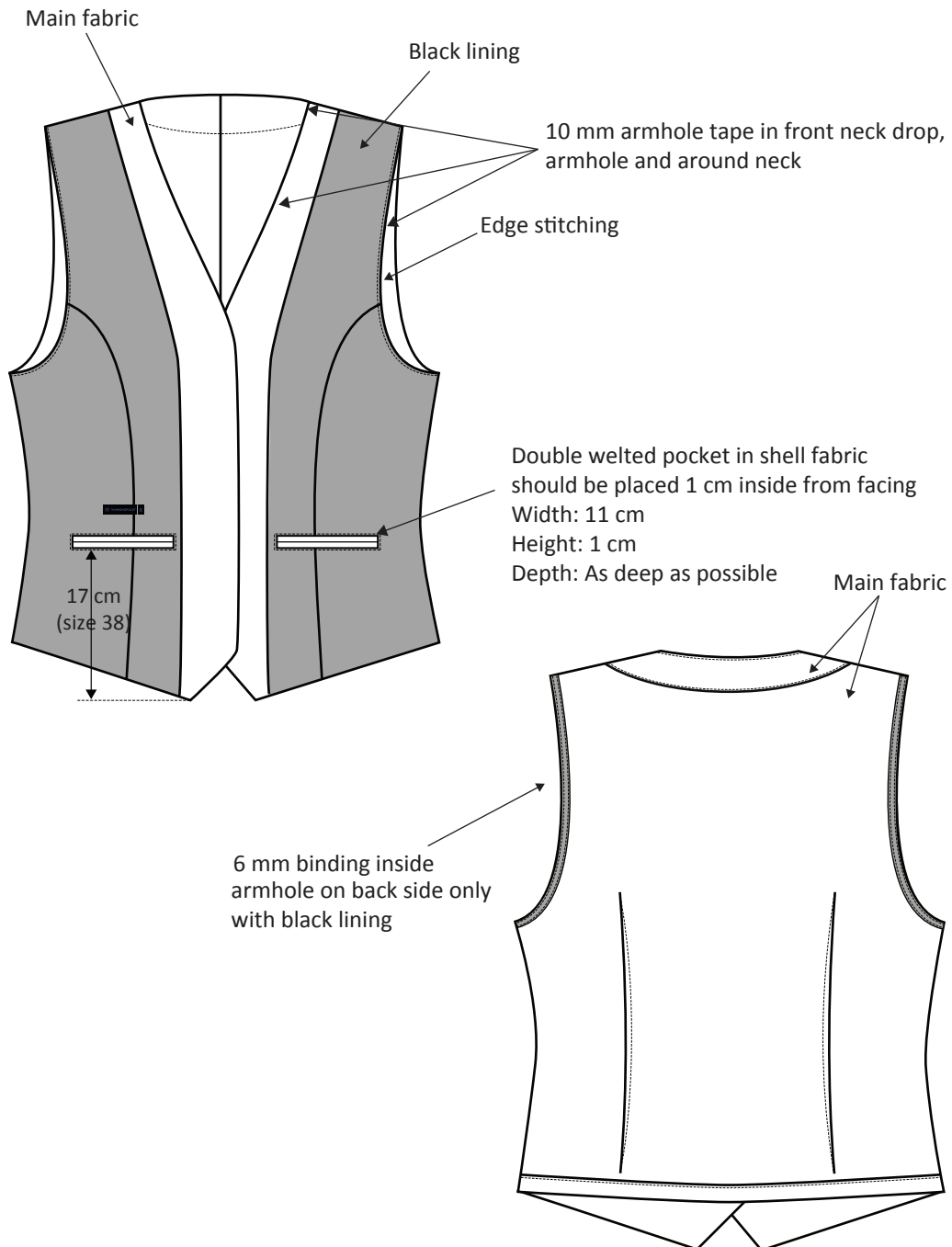


Detail sketch





Inside sketch





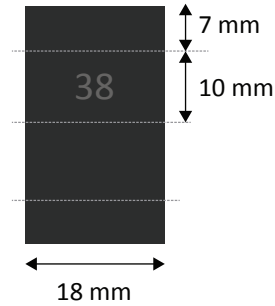
Labels

Main label

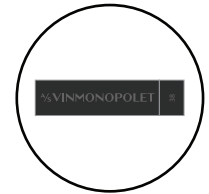


Endfolded woven label
 Placement centered 3,5 cm top of LHS inner pocket
 Stitched on both ends only.

Size label

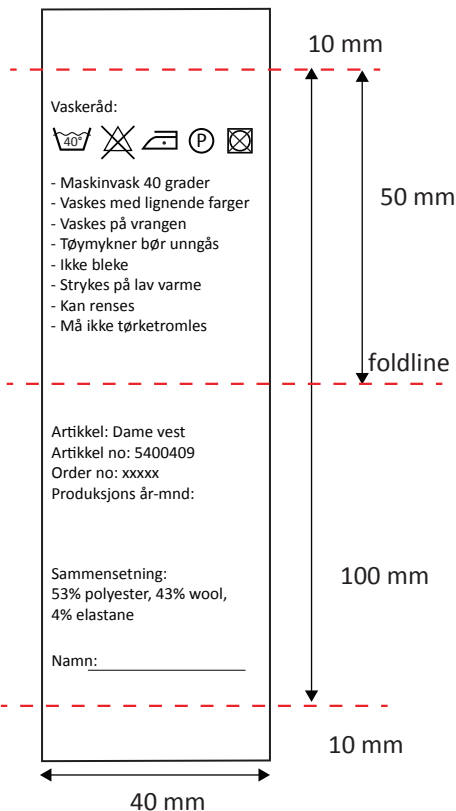


Midfolded woven size label
 Placement LHS of main label when wearing.



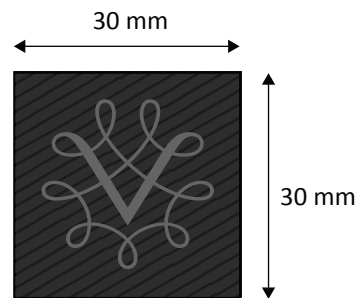
Size label placement

Care label



Care label in White background
 with black printed text
 Quality: Woven Satin
 Placement on inside RHS inner pocket.
 Fill in correct info acc to PO
 Extra buttons (each sizes) attached on care label.

Laser cut label



Laser cut label, stitched all around.
 Placement at LHS chest 20 cm from HPS to center of badge and 8,5 cm from CF to center of badge (size 38)
 Size: 30x30 mm



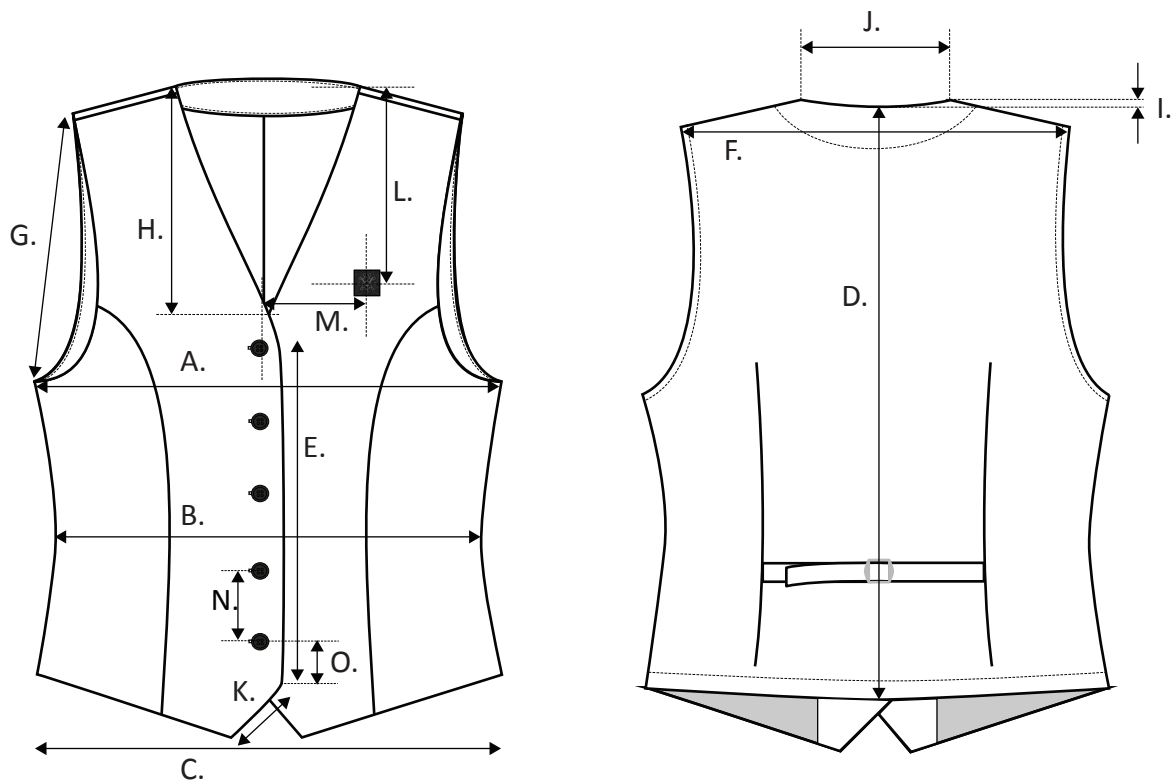
BOM

Content	Description	Placement	Qty
Main fabric	53% polyester, 43% wool, 4% elastane	Body	
Insert fabric 1			
Insert fabric 2			
Lining	100% polyester taffeta lining in black	In front body only	
Pocket lining	65% polyester, 35% cotton black lining	At all Pocket bags	
Interlining 1	PES Non-woven fusible interlining, 55 gsm	Front fusible	
Interlining 2	PA/PES mixed non-woven fusible interlining, 28 gsm	Small parts (inside pocket body area)	
Interlining 3	Mixed non-woven thread fusible interlining, 40 gsm	Warp reinforced fusible/Front	
Interlining 3	Non woven non-fusible fusible interlining, 34 gsm	Pocket velt- Non woven/ Non fuse	
Interlining 3	TC fusible interlining+Poly/cotton woven fusible 40 gsm+105 gsm	Breast pocket fusible+ TC Fuse	
Armhole tape	PA/PES mixed Non-woven fusible interlining, 42 gsm	At armhole	
Padding			
Rib 1			
Rib 2			
Tape 1			
Tape 2			
Tape 3			
Piping			
Binding			
Velcro tape 1			
Velcro tape 2			
Hang tag			
Reflective tape 1			
Reflective tape 2			
Button 1	15 mm brown melange colour buttons	At front	5
Button 2	Extra buttons	At care label	1
Button 3			
Zipper tape			
Zipper 1			
Zipper 2			
Zipper 3			
Puller 1			
Puller 2			
Buckle	Metal buckle in pewter dark dull finish	At back strap	1
D-rings			
Rivets			
Stopper			
Cord			
Hook and eye			
Main label	Endfolded woven label	Centered 3,5 cm top of LHS inner pocket	1
Size Label	Midfolded woven size label	LHS of main label	1
Thin label			
Logo badge	Laser cut label	On LHS chest	1
Logo zippuller			
Care label	Printed woven satin label	On RHS inside inner pocket	1
Hang loop			
Thread 1	100% polyester core-spun thread in DTM		
Thread 2			
Thread 3			



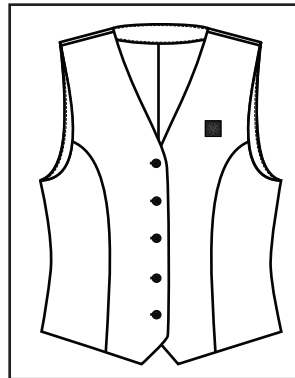
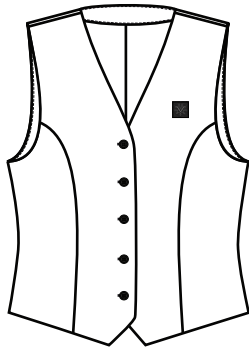
Measurement list

Size Normal	32	34	36	38	40	42	44	46	48	50	52	54	56
A. Chest	86	89	92	95	99	103	107	111	115	119	123	127	131
B. Waist	76	79	82	85	89	93	97	101	105	109	113	117	121
C. Bottom	89	92	95	98	102	106	110	114	118	122	126	130	134
D. CBL	52	52,5	53	53,5	54	54,5	55	55,5	56	56,5	57	57,5	58
E. CFL	25,6	25,9	26,2	26,5	26,8	27,1	27,4	27,7	28	28,3	28,6	28,9	29,2
F. Shoulder to shoulder	31,5	32,5	33,5	34,5	36	37,5	39	40,5	42	43,5	45	46,5	48
G. 1/2 Armhole straight	21	21,5	22	22,5	23	23,5	24	24,5	25	25,5	26	26,5	27
H. Front neck drop	22	22,5	23	23,5	24	24,5	25	25,5	26	26,5	27	27,5	28
I. Back neck drop	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
J. Neck width	15	15,5	16	16,5	17	17,5	18	18,5	19	19,5	20	20,5	21
K. Corner length	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5	8,5
L. Badge place. fr HPS to center	19,5	19,5	20	20	20	20,5	20,5	21	21	21,5	21,5	22	22
M. Badge place. fr CF to center	7	7,5	7,5	8,5	8,5	8,5	9	9	9,5	9,5	10	10	10,5
N. Button distance				6									
O. Placement of last button fr corner	2	2	2	2	2	2	2	2	2	2	2	2	2

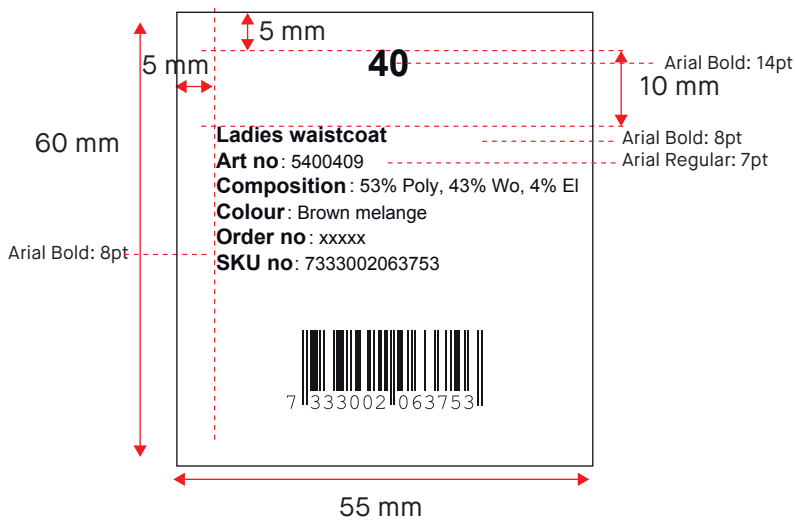




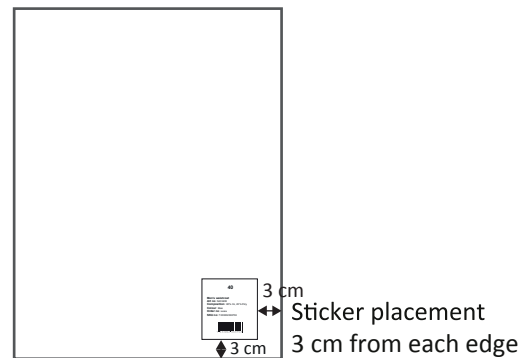
Principle for folding (adjust when necessary)



Paper sticker for poly bag



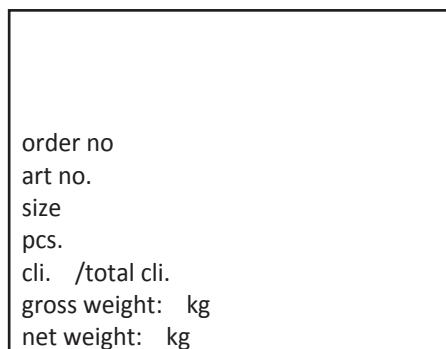
Placement on PE or PP poly bag



Kindly fill in the correct information for size, model, article no, colour no and order no.
 Please send an artwork of all labels for approval before printing.

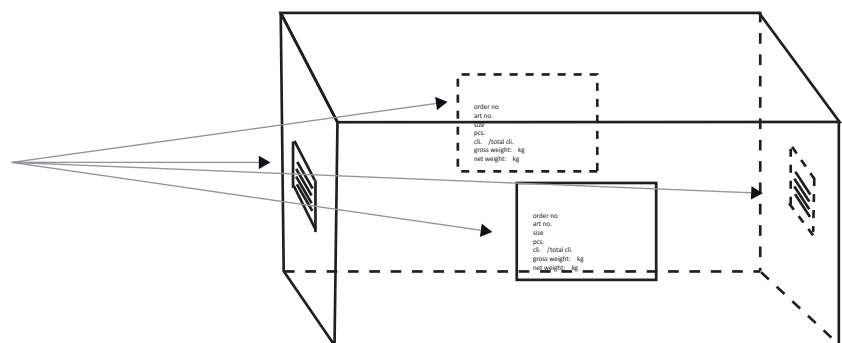
Carton print

Use 5 ply automatic corugated cartons
 size 20 x 30 cm



Carton size

size 60 x 40 x 40 cm (Please adjust the height as per the requirements)



Kindly fill in the correct information according to PO.
 Placement on short ends and front of carton.

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ÅS VINMONOPOLET

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Adjustment log