Aura

Visual and technical documentation for tenderers applying to acquire production rights of Aura – the chair for the New National Museum of Norway

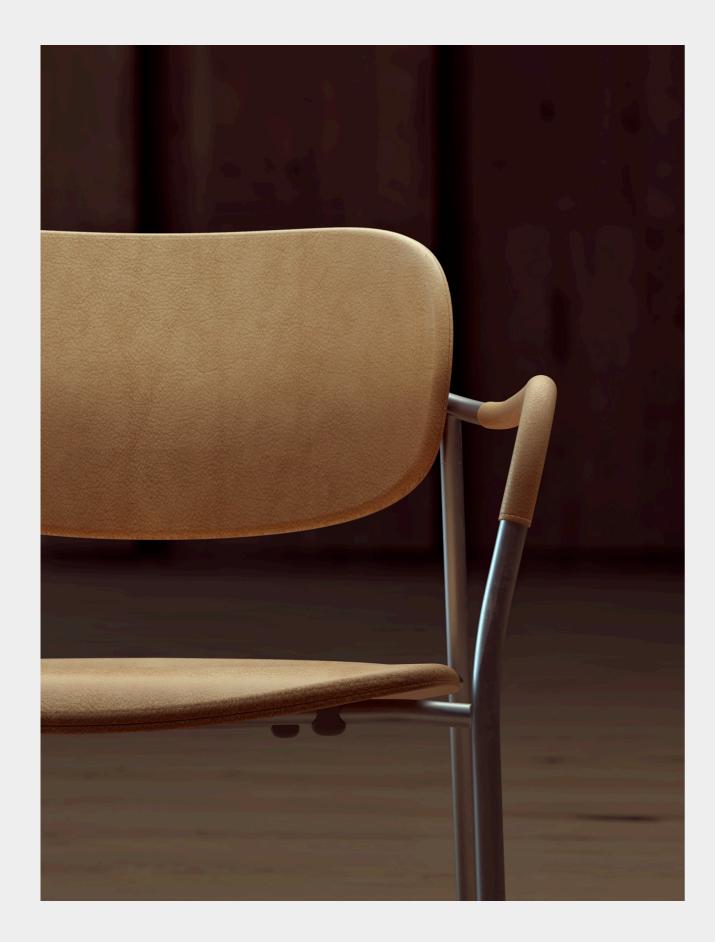
January 2019

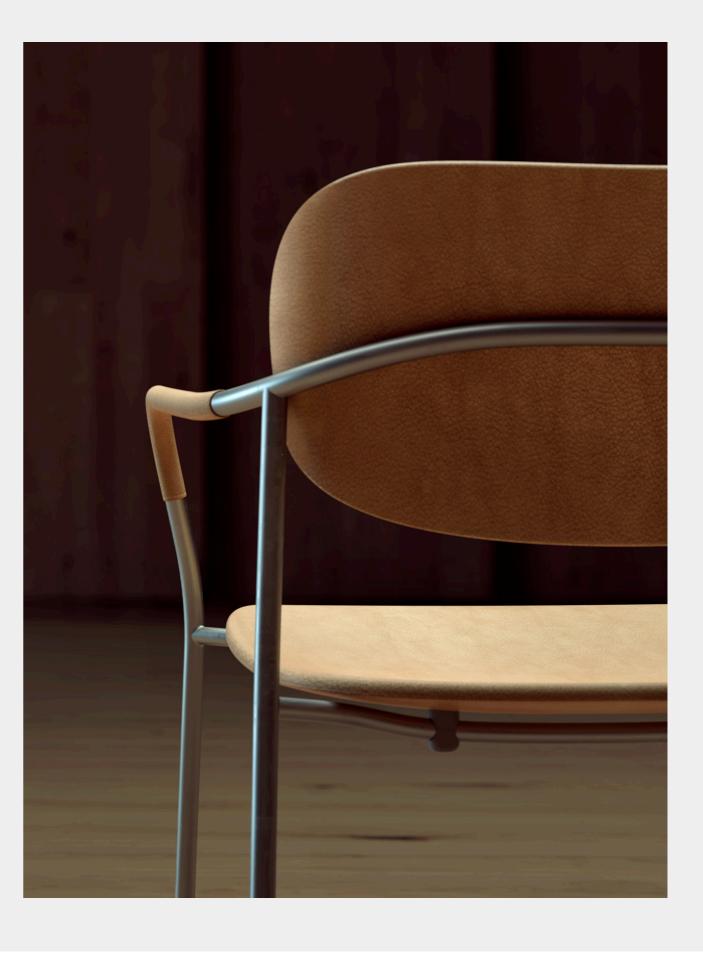




Aura

Visualization

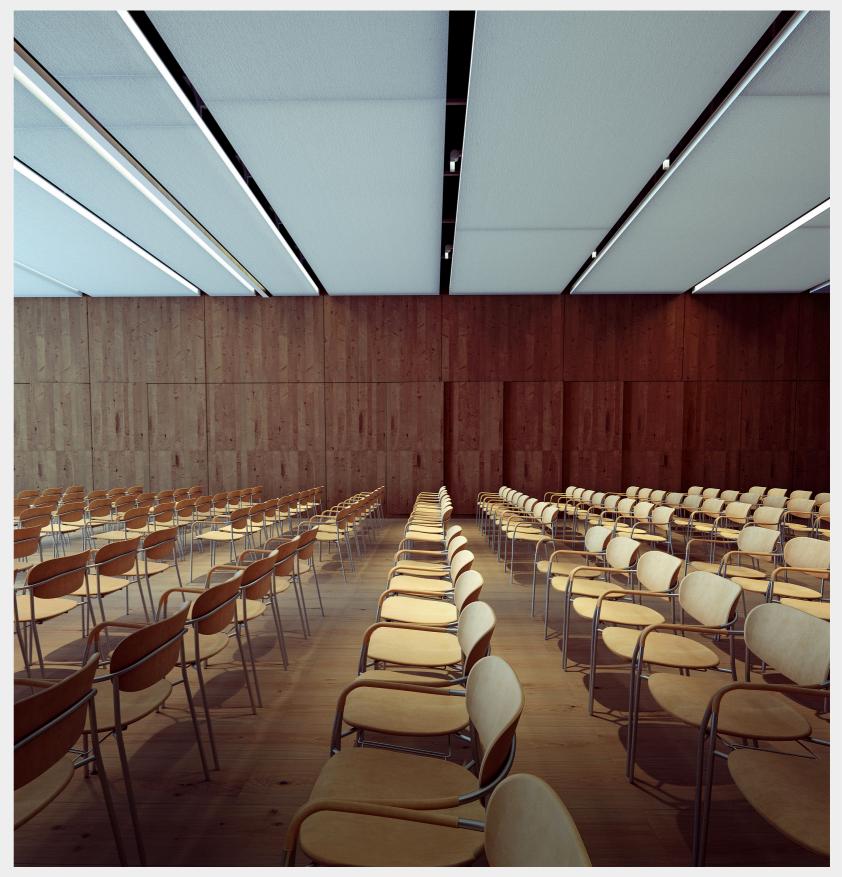




Aura

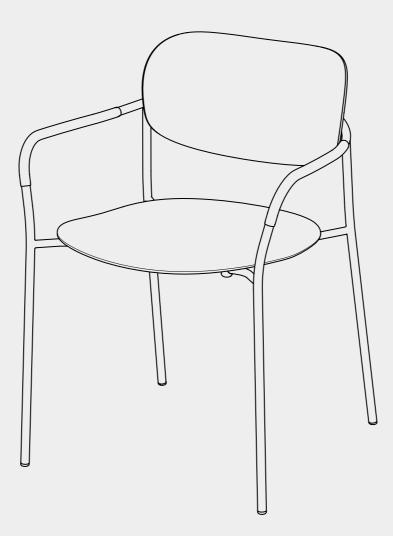
Visualization



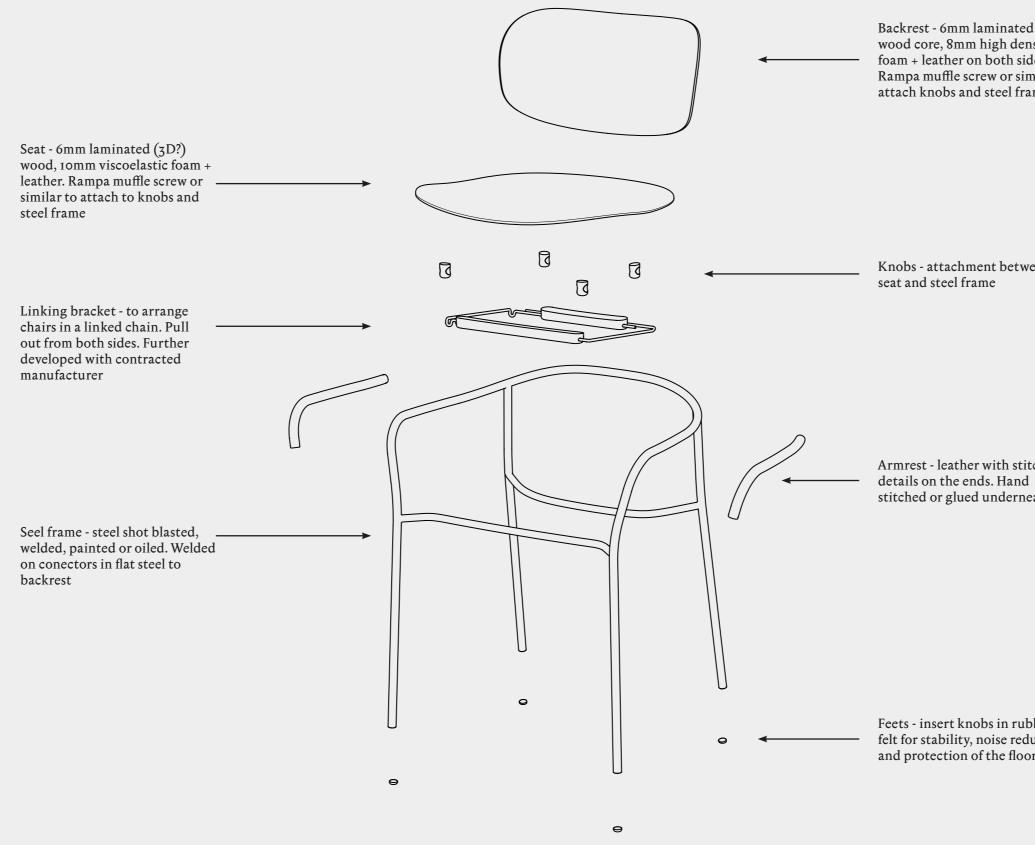


Aura

Visualization



With armrests (main version)



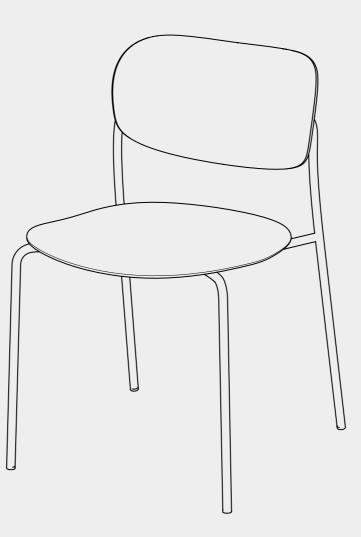
With armrests (main version) Exploded view with annotations

Backrest - 6mm laminated (3D?) wood core, 8mm high density foam + leather on both sides. Rampa muffle screw or similar to attach knobs and steel frame

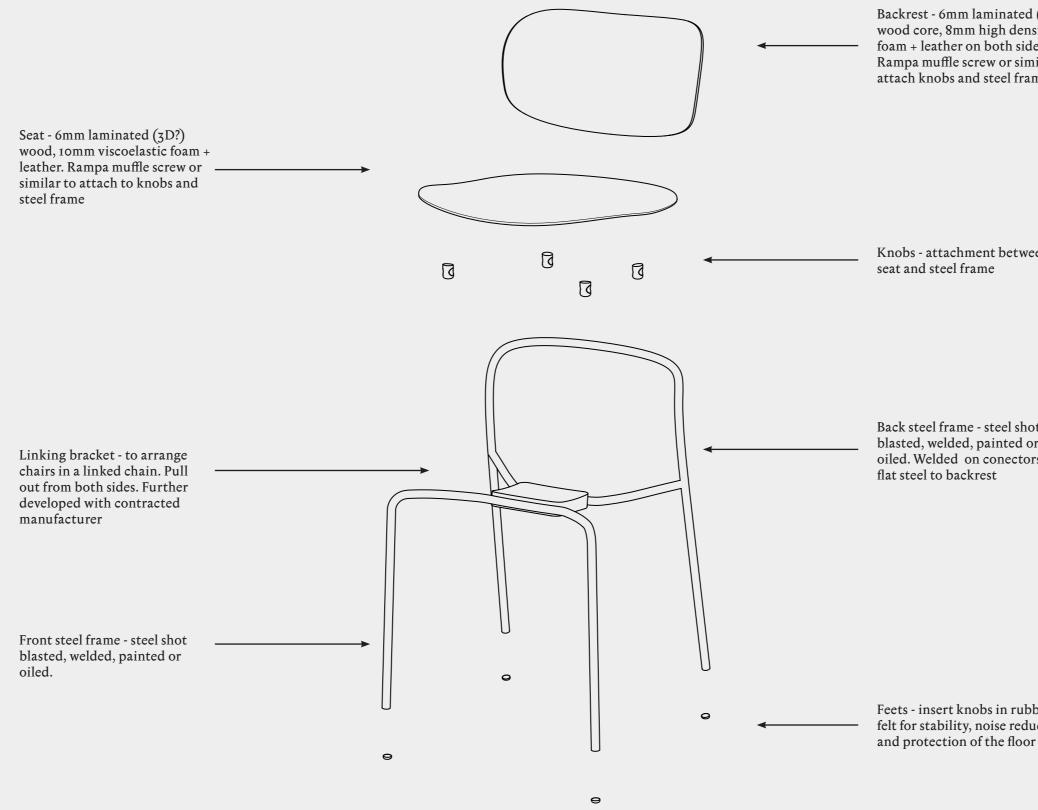
Knobs - attachment between

Armrest - leather with stitching stitched or glued underneath

Feets - insert knobs in rubber or felt for stability, noise reduction and protection of the floor



Without armrests



Without armrests

Backrest - 6mm laminated (3D?) wood core, 8mm high density foam + leather on both sides. Rampa muffle screw or similar to attach knobs and steel frame

Knobs - attachment between

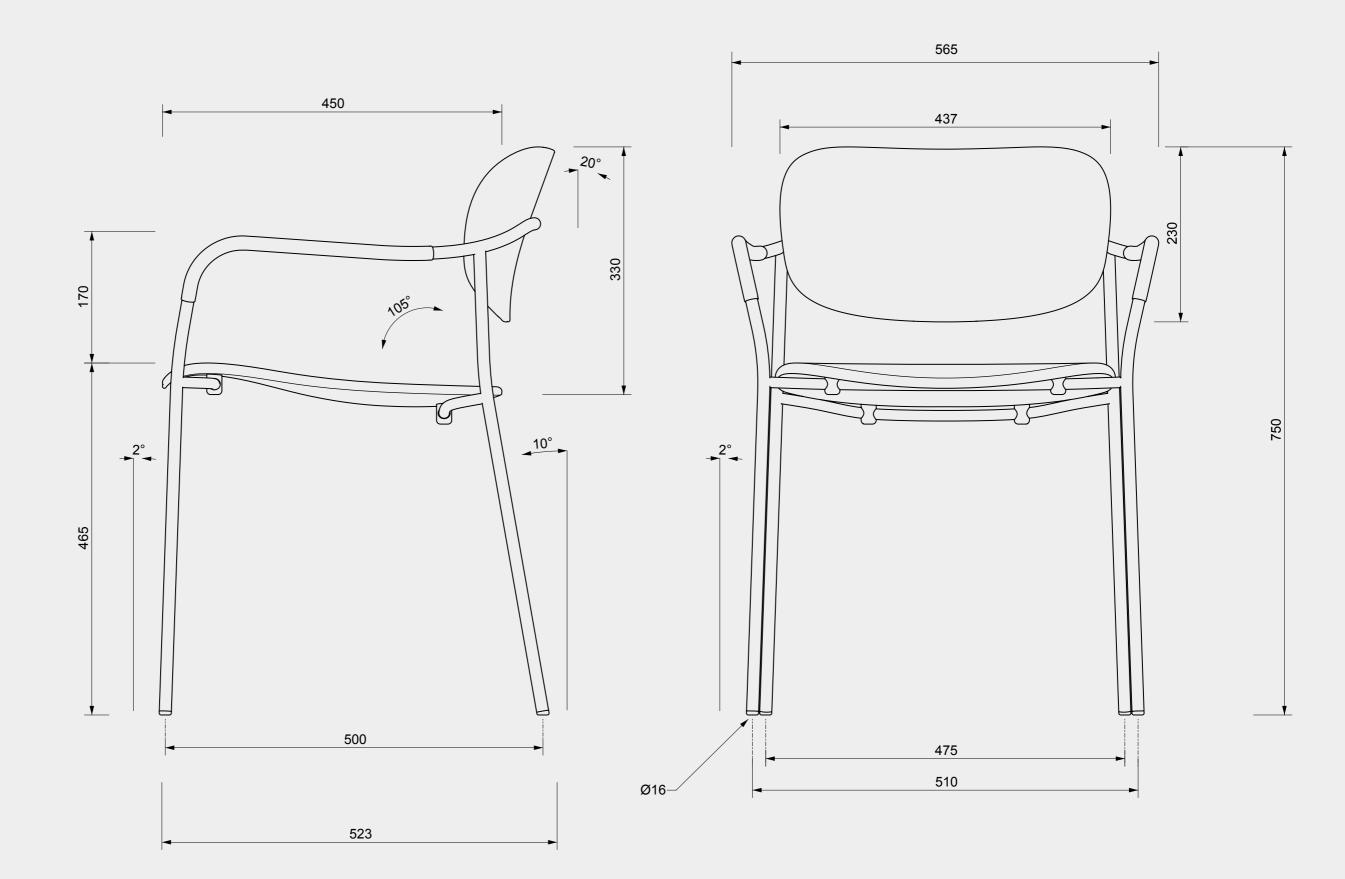
Back steel frame - steel shot blasted, welded, painted or oiled. Welded on conectors in

Feets - insert knobs in rubber or felt for stability, noise reduction

See supplementary 3D-model for more precise information on shape, accurate measurements and preparation for production and machining.

Total height: 750mm Total width: 565mm Total depth: 523mm

Seat height: 465mm Backrest height: 330mm Armrest height: 170mm Seat depth: 450mm Seat width: 450mm



AE, O

Main dimensions

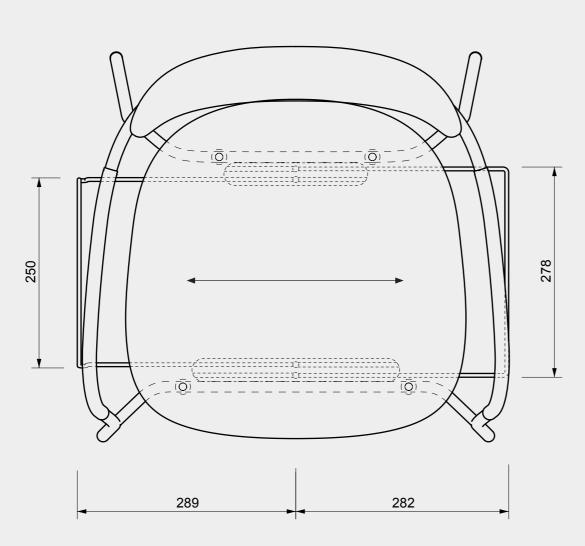
Side and front view

Units: mm Scale: 1:5 (A3)

See supplementary 3D-model for more precise information on shape, accurate measurements and preparation for production and machining.

Total height: 750mm Total width: 565mm Total depth: 523mm

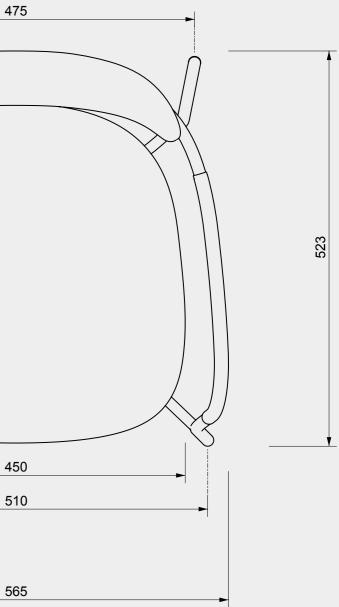
Seat height: 465mm Backrest height: 330mm Armrest height: 170mm Seat depth: 450mm Seat width: 450mm Linking bracket - A visually subtle coupling system that can easily be pulled out from the underside of the seat when ever needed. Will be further developed with contracted manufacturer.



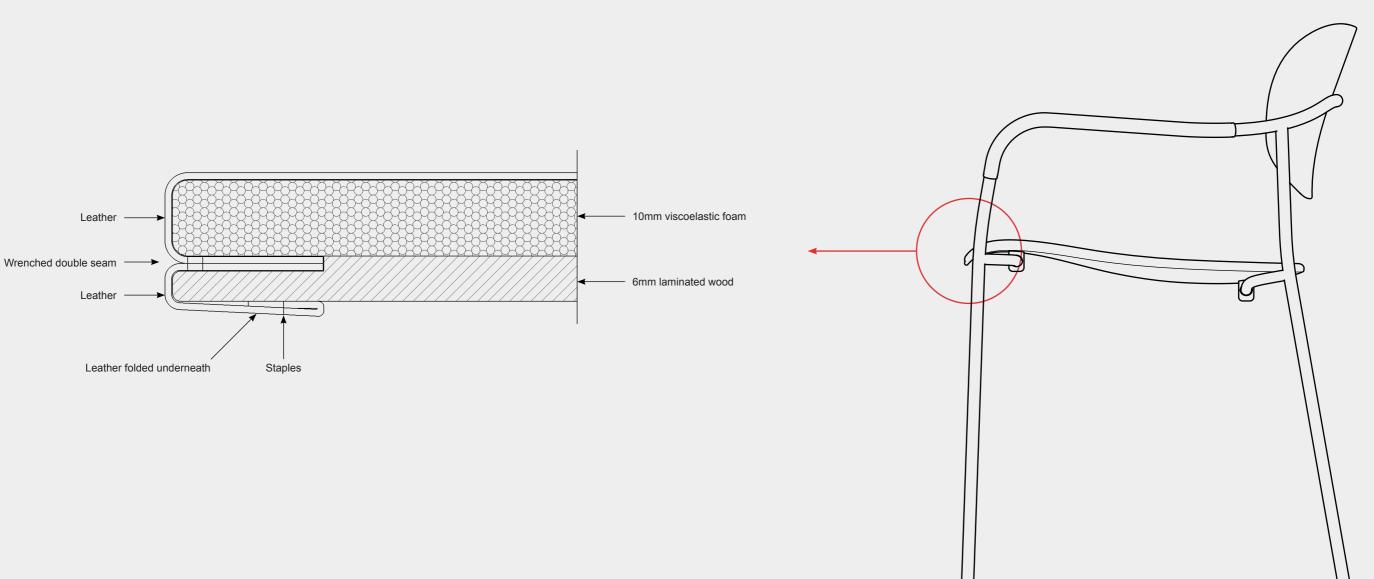
AE, O

Main dimensions

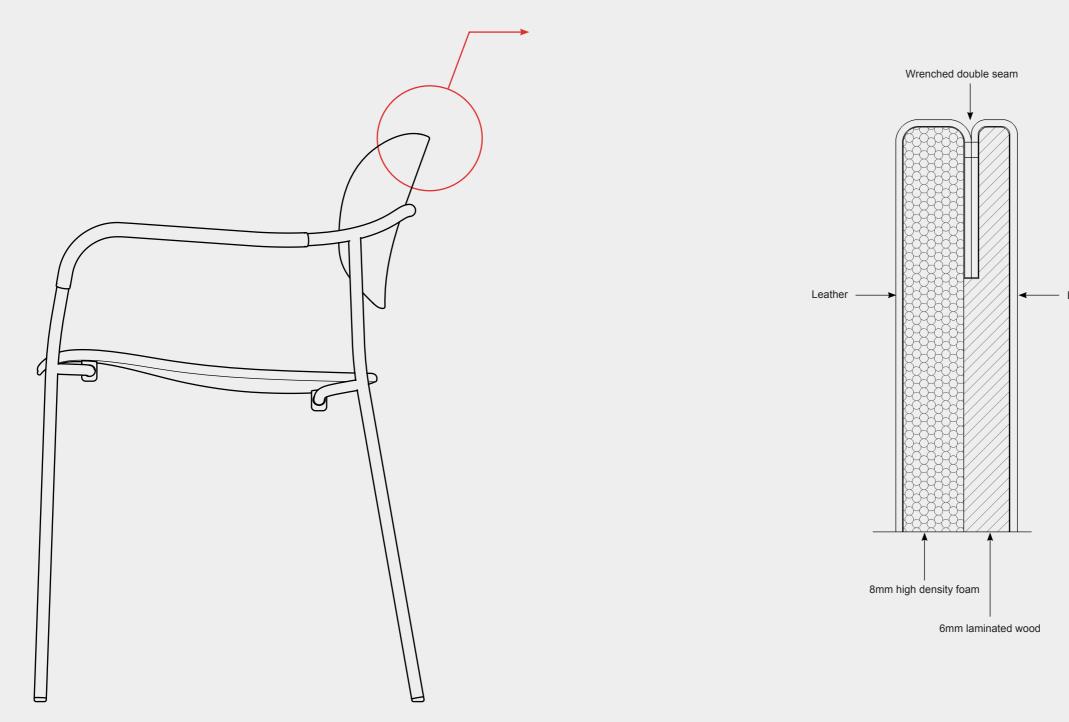
Units: mm Scale: 1:5 (A3)



Suggestion for upholstery and seaming - cross section showing sandwich construction in seat with laminated wood, foam and leather.

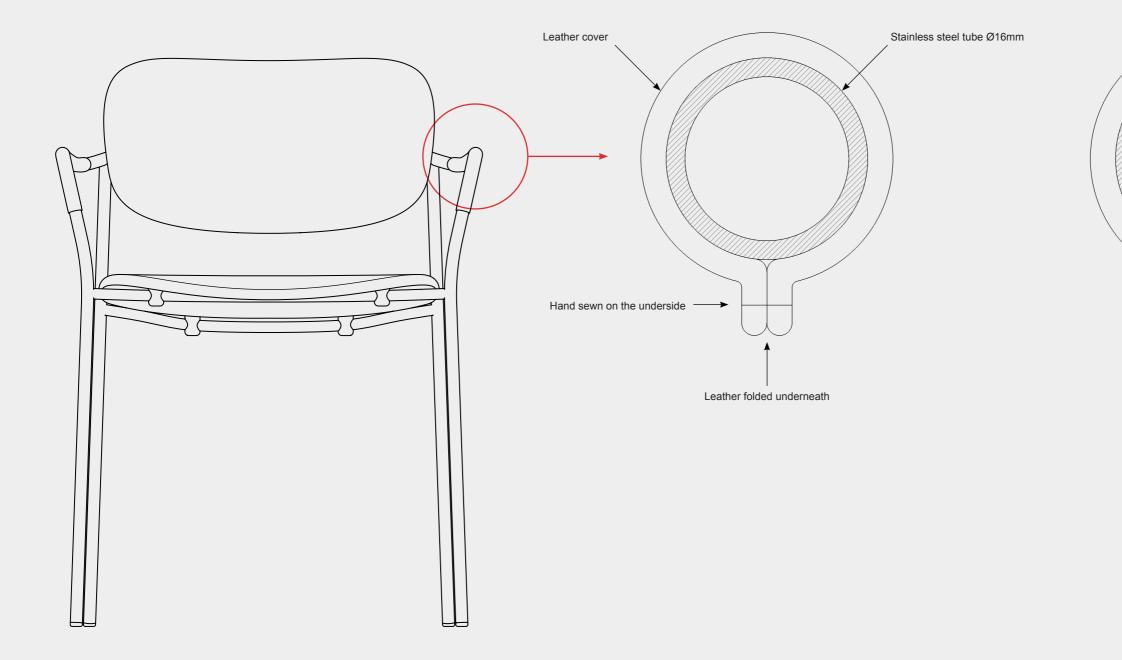


Suggestion for upholstery and seaming - cross section showing sandwich construction in backrest with laminated wood, foam and leather.

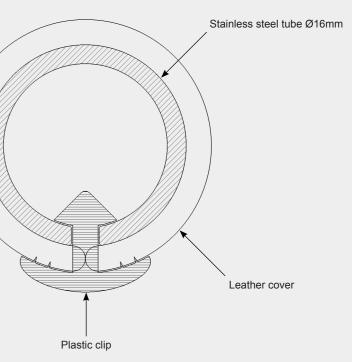


Backrest Cross section detail Leather

Suggestions for covering and detailing of armrest - cross section showing leather and attachment to steel tube



Armrest Cross section detail



Technical specifications and requirements concerning development and production of Aura

The tenderer must adhere to the enclosed technical drawings, 3D-model and technical specifications in the work of developing their offer. Questions regarding the chair's design and technical requirements must be sent to Statsbygg's contact person for the tender procedure. Any questions will be answered by AE,O via Statsbygg and made anonymously available to all of the participants at Mercell.

In development and delivery to the museum, the chair should be developed in a small range: with armrests (main version) and without armrests, with and without upholstered seat and backrest. The un-upholstered versions should be executed in oiled or lacquered laminated 3D-veneer.

When contracting the producer, the chair must be developed in cooperation with AE,O and base all development and production on the current technical documentation.

Contracted producer is responsible for acquiring necessary production tools, expertise, materials and other essential means to produce the chair.

The manufacturer must meet current requirements in accordance with guidelines for sustainable production. See section 4.4 - Award criteria for competition, Environment and quality of environmental systems.

General construction and appearance

- Basic measurements and fundamental aesthetical expressions of the chair shall be preserved in development and production (unless otherwise agreed with AE,O)
- The final product must meet current technical quality standards for strength, durability, stability, safety, function and ergonomics
- The steel frame must be machined by tube bending with free radius and without significant deformations
- The chair should have a good comfort within its own category laminating and upholstery of seat and backrest should therefore be of good quality
- The chair should be stackable

AE, C

The chair must be able to be connected in chains with linking brackets - brackets are further developed in cooperation between contracted manufacturer and AE, O

Materials and surface finishing

- shot blasting, welded, clear painted/oiled
- Seat is upholstered with 10mm viscoelastic foam glued onto laminated wood
- and ethical production

Detailing and fittings

- protection of floor. Can be bought of-shelf or developed custom made

- Plain seams along edge of seat, backrest and armrest

General comments on the manufacturing process

- specifications shall be made jointly with and / or approved by AE,O
- project's owner and design team

The chair should be produced in such way and with materials that provides durability over time Steel frame is made in 16mm stainless steel tubes with free radius bending - surface finish with steel

Seat and backrest are made in laminated 3D-veneer (without treatment on upholstered version) Backrest is upholstered with 8mm high density foam - glued onto laminated wood Seat, backrest and armrest is covered with leather - natural tanned and processed from sustainable

Two different solutions for feets - rubber and felt. For increased stability, noise reduction and Rubber knobs between seat/back and steel frame. For attachment, increased comfort and noise reduction. Attachments can be further developed with contracted manufacturer Linking brackets are further developed with contracted manufacturer

Any corrections and changes to the chair that deviates from current technical documentation and All materials, production techniques and other relevant information concerning production of the chair, from manufacturer or any subcontractors and/or suppliers should be made accessible to the

The final product must meet current ethical and sustainable European manufacturing standards